

**Mechanistic Studies of Olefin and Alkyne Trimerization with Chromium Catalysts –
Deuterium Labeling and Studies of Regiochemistry Using a Model
Chromacyclopentane Complex**

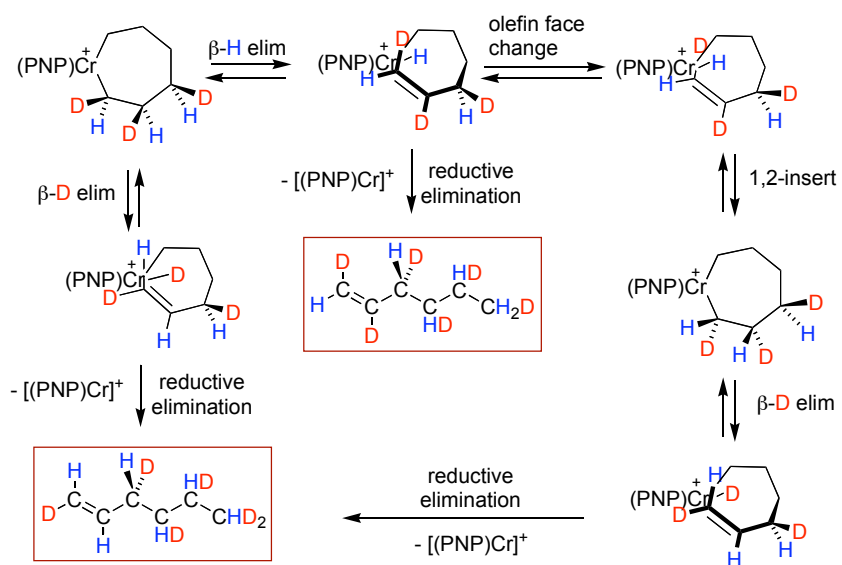
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Scheme 1. Partial mechanism of the trimerization of *cis*-ethylene- d_2 showing the lack of effect of 1,2-H reinsertion on the final products.

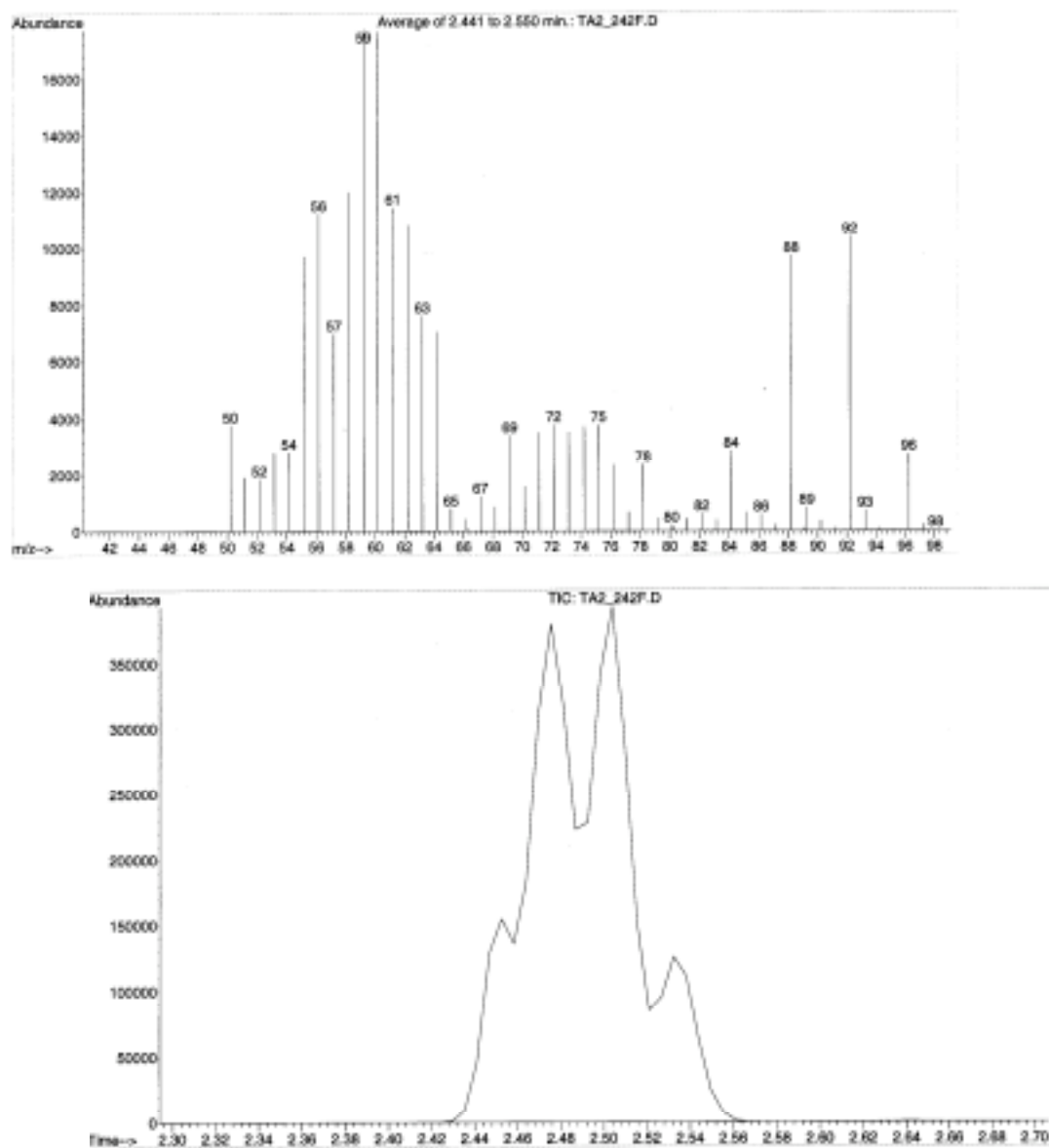


Figure 1. Typical MS (top) and GC (bottom) of the 1-hexene generated by chromium/ $\text{PNP}^{\text{O}4}$ catalysts with a $\text{C}_2\text{D}_4/\text{C}_2\text{H}_4$ mixture.

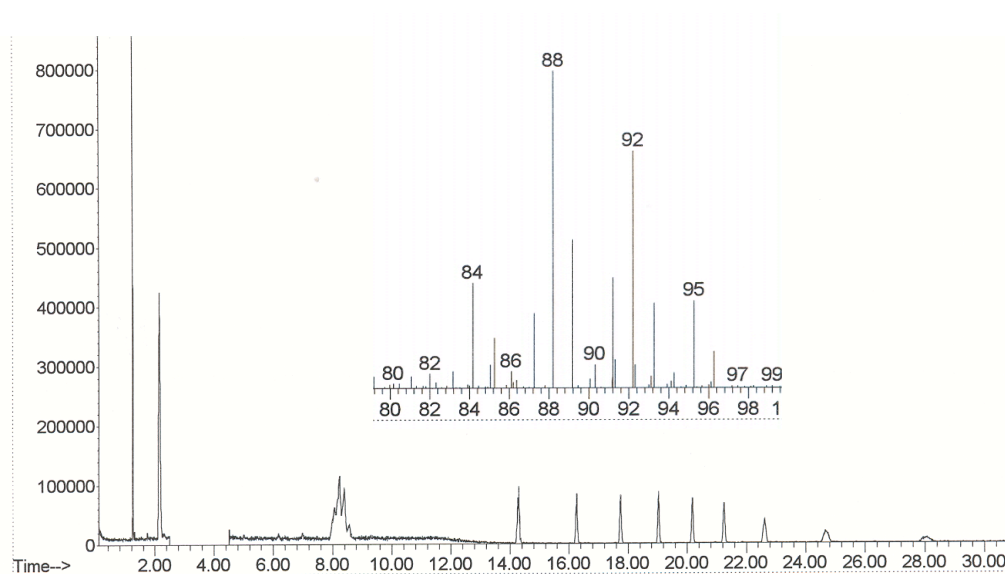


Figure 2. GC of the oligomers generated by $\text{Ni}(\text{Ph}_2\text{PCH}_2\text{COO})(\text{PPh}_3)(\text{Ph})$ with $\text{C}_2\text{D}_4/\text{C}_2\text{H}_4$ and MS (inset) of the 1-hexene fraction.

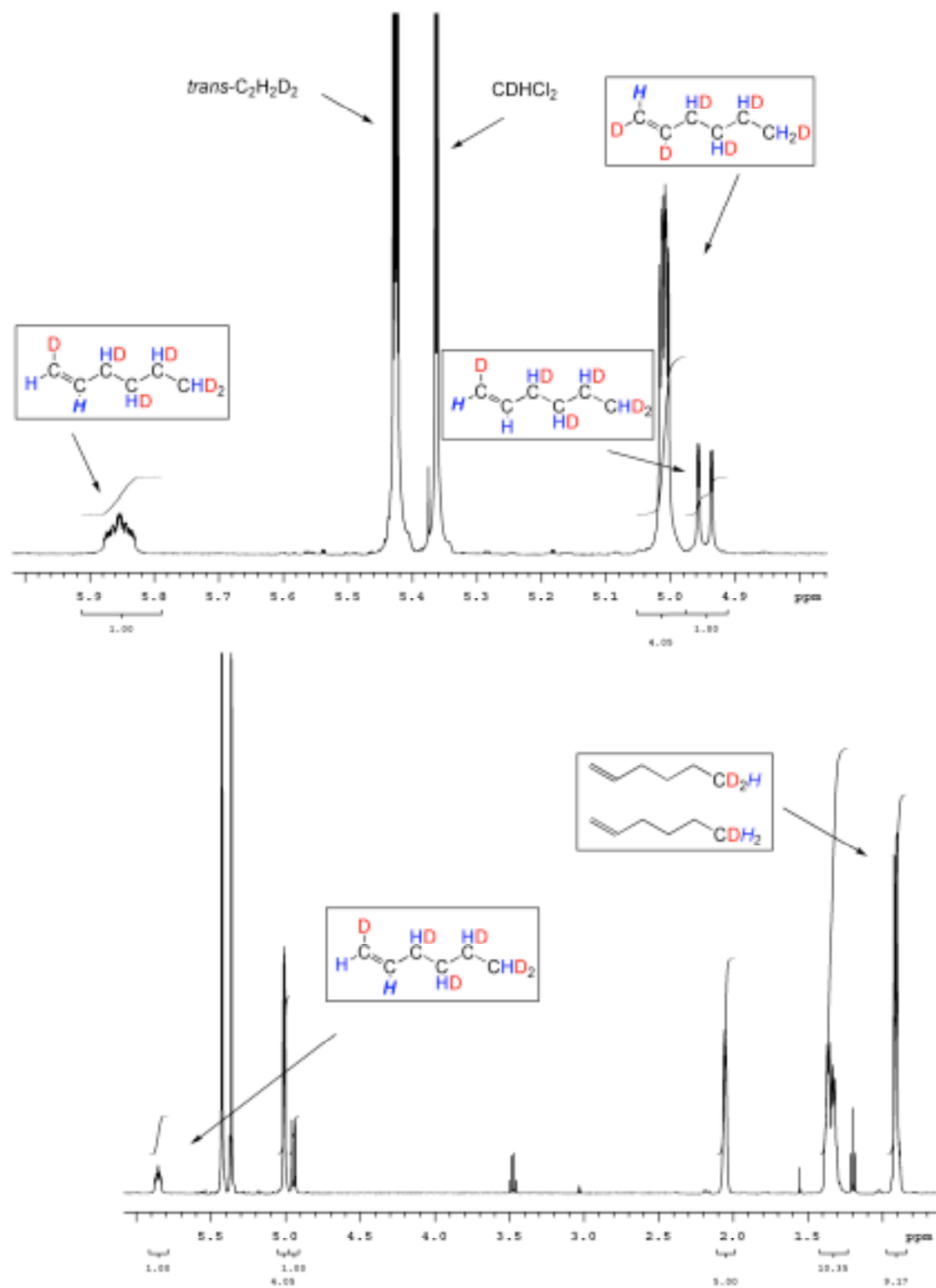


Figure 3. ^1H NMR spectrum of the volatile materials resulting from the trimerization of *trans*-dideuteroethylene.

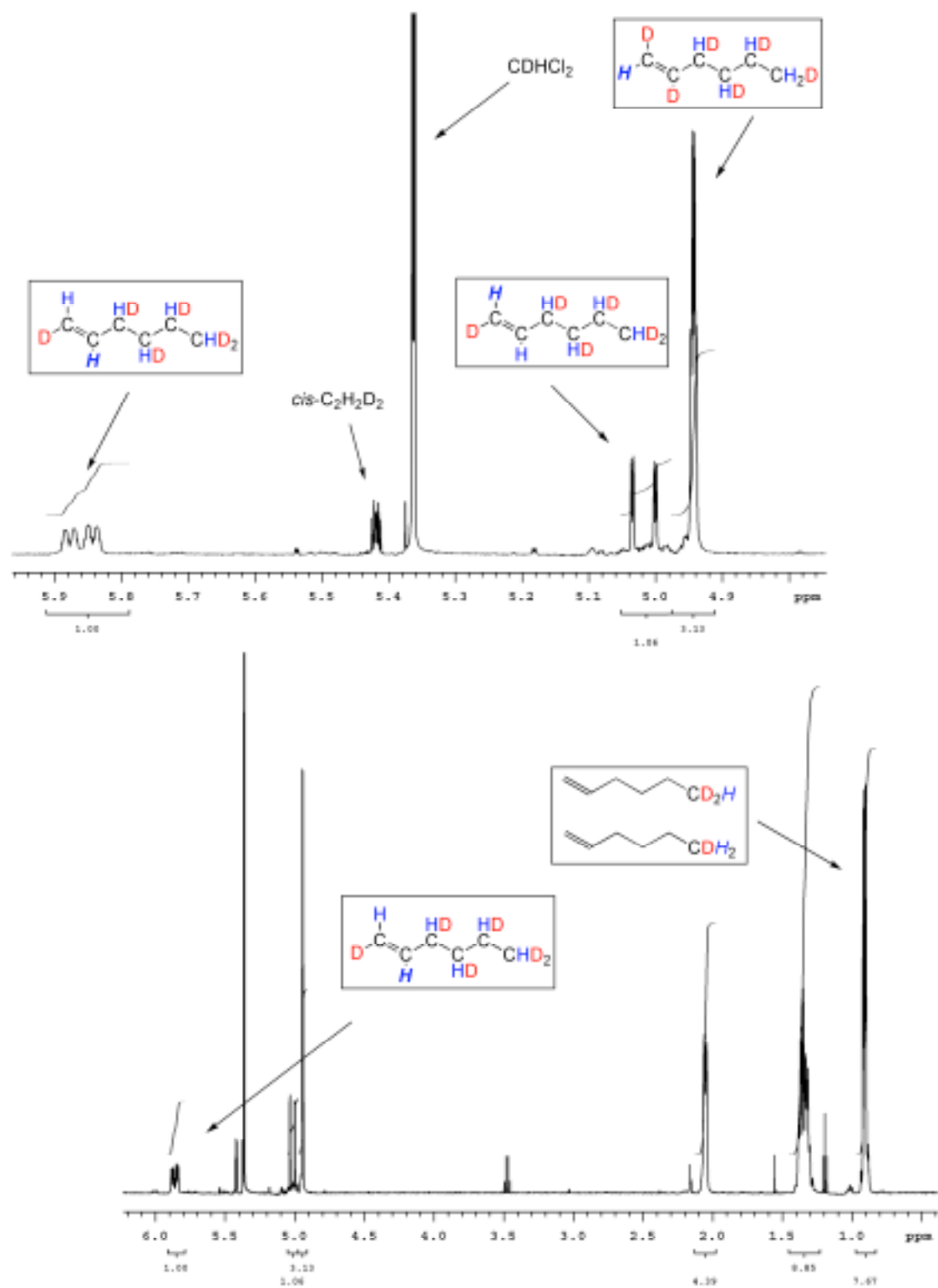


Figure 4. ^1H NMR spectrum of the volatile materials resulting from the trimerization of *cis*-dideuteroethylene.

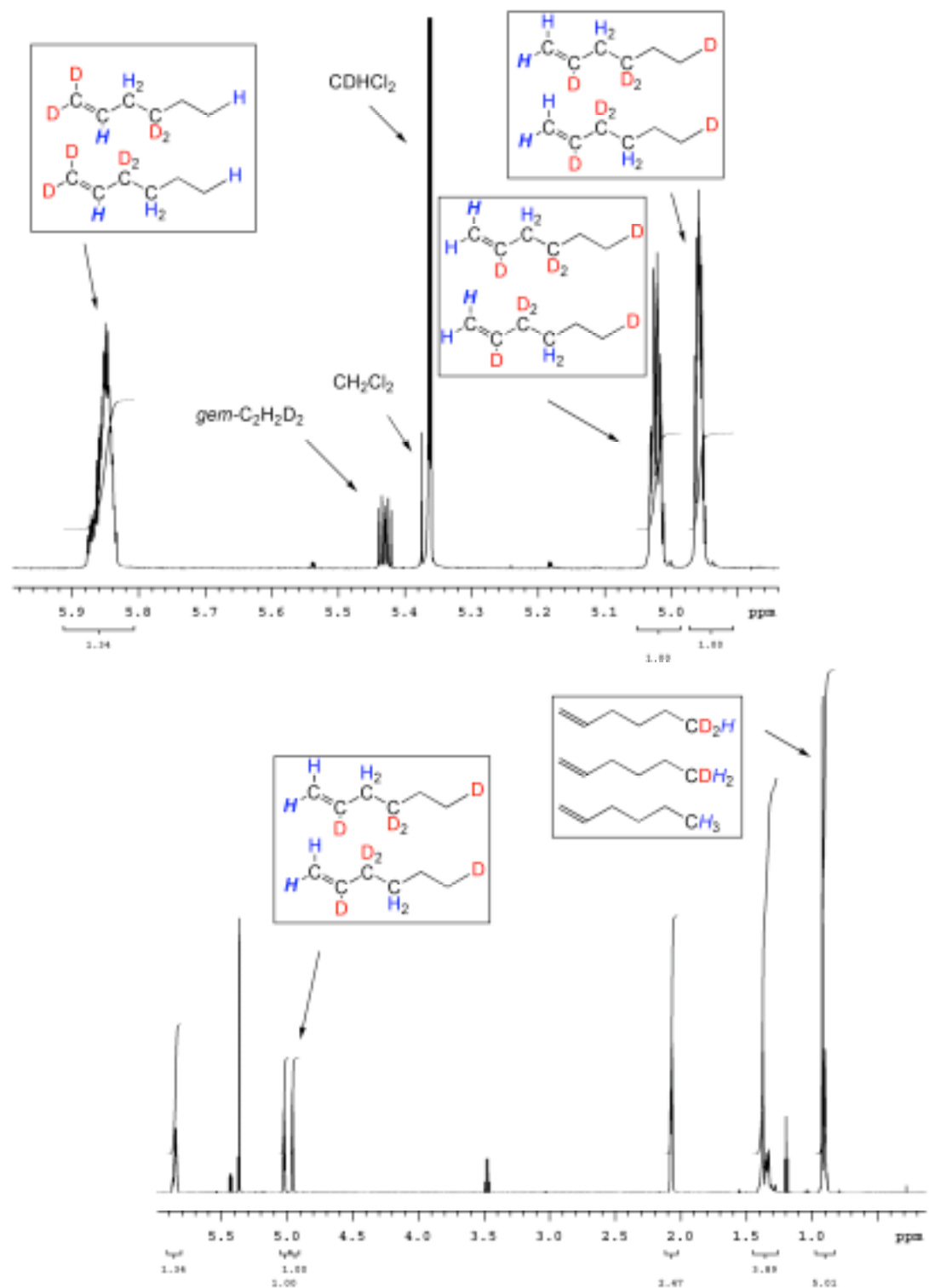


Figure 5. ^1H NMR spectrum of the volatile materials resulting from the trimerization of *gem*-dideuteroethylene.

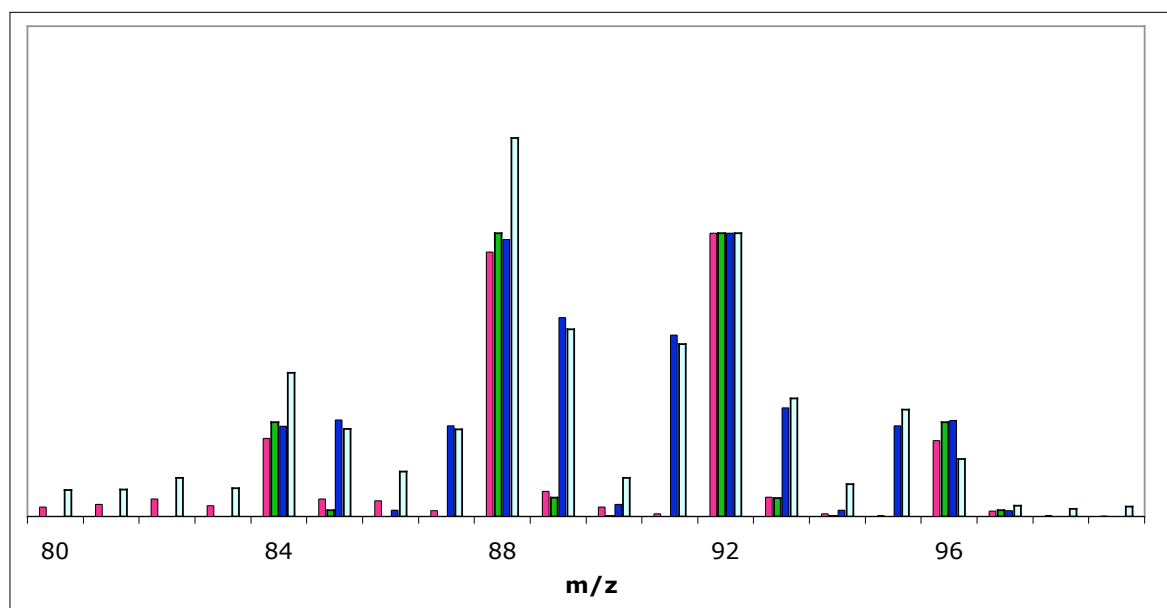


Figure 6. Red - experimental MS data for a chromium ethylene trimerization reaction. Green - simulated isotopolog distribution for a mechanism involving metallacyclic intermediates. Blue - simulated isotopolog distribution for a Cossee-type mechanism. Light blue - experimental MS data for a nickel ethylene oligomerization reaction. All intensities are normalized to same value at $m/z = 92$.